

## ADE-BOND

### MONO-COMPONENT CARPENTER WOOD GLUE WITH EXCELLENT STRENGTH AND BONDING PROPERTIES.

ADE-BOND is the industry standard glue for woodworking. It provides a strong initial tack and fast speed of set to reduce clamp time. It also develops a bond stronger than the wood itself, offers excellent sandability and is unaffected by finishes. ADE-BOND can help any woodworker achieve professional-looking results. It is ideal for wood, hardboard, particleboard, leather, cloth and most other porous materials. ADE-BOND is easy to use and cleans up with water.

#### TECHNICAL CHARACTERISTICS:

- Fast set - Shortens clamp time
- Bonds stronger than wood
- Solvent-resistant
- Excellent sandability
- Unaffected by finishes
- Easy cleanup with water

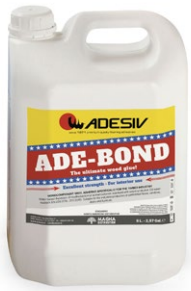
#### WHERE IT CAN BE APPLIED:

- Application Temperature: Above 50°F (10°C)
- Open Assembly Time: 4-6 minutes (70°F./50%RH)
- Total Assembly Time: 10-15 minutes (70°F./50%RH)
- Minimum Required Spread: Approximately 6 mils or 250 square feet per gallon
- Required Clamping Pressure: Enough to bring joints tightly together (generally, 100-150 psi for softwoods, 125-175 psi for medium woods and 175-250 psi for hardwoods)
- Method of Application: Plastic bottles for fine applications; glue may also be spread with a roller spreader or brush.
- Cleanup: Damp cloth while glue is wet. Scrape off and sand dried excess.

#### SPECIFIC CHARACTERISTICS (normal conditions):

Type:	Aliphatic resin emulsion
Calculated VOC:	< 0.2 g/L
State:	Liquid
Weight Per Gallon:	9.2 lbs.
Color:	White
Dried Film:	Translucent
Flashpoint:	> 140°F
Solids:	48-52%
Freeze / Thaw Stability:	Stable
Viscosity:	6500-7500cps
pH:	4.0-6.0
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Kg/lit:	1.05±0.05
Cleanup:	Damp cloth while glue is wet. Scrape off and sand driedexcess
Storage (months): temperature between +5 °C and +25 °C	12
Disposal information:	Dispose of in compliance with the local and national regulations in force
Packaging:	2 x 5 Kg - 2 x 1,26 Gal.

CONTINUE



### ADE-BOND

**LIMITATION:**

ADE-BOND is not intended for exterior use or where moisture is likely. Not for structural or load bearing applications. Do not use when temperature, glue or materials are below 50°F. Agitation should restore product to original form. Read MSDS before use. KEEP FROM FREEZING.

**CAUTION: EYE AND SKIN IRRITANT.**

Do not swallow. Do not allow eye contact or prolonged skin contact.

**FIRST AID:** If swallowed, do not induce vomiting; contact physician. If eye contact occurs, flush with water for 15 minutes. Wash skin contact areas with soap and water. If irritation from eye or skin contact persists, contact physician. For additional information, refer to Safety Data Sheet.

**KEEP OUT OF THE REACH OF CHILDREN.**

**IMPORTANT NOTICE:**

Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.